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### (54) An enzymatic process for preparing beta-lactams

(57) An enzymatic process for preparing  $\beta$ -lactams, by coupling the 7-amino group of a cephalosporin nucleus with the carboxylic function of an acetic acid derivative consisting of a residue with  $\pi$ -electrons, a short spacer and a carboxylic function or derivative. The process comprises using a penicillin amidase or  $\alpha$ -amino acid esterase as free enzyme or in any suitable immobilised form; applying no or maximum 10 % organic sol-

vent, applying at least 100 mmol/l cephalosporin nucleus as long as it is soluble, otherwise 50 - 100 % of its maximum solubility is charged, applying the free organic acid in a 3 - 5 fold molar ratio or activated as ester or amide in a 1 - 3 fold molar ratio, and adjusting the pH to 5.0 - 8.0 and the temperature to 0 - 40°C.



Application Number EP 02 07 8608

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