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(54) **EDGING/GUMMING MACHINE FOR NON-CIRCULAR METAL COVERS INTENDED FOR CONTAINERS**

(57) The machine (4) operates continuously and is a single unit having a prismatic construction and a body with an upper base that incorporates a large rotary platen (1), a number of workstations (5) that are placed in said platen and are provided with diametrically opposite curling and sealing compound lining devices (6) and (7),

one or more sets of feeding (8) and discharge (9) devices and common actuation means for these stations (5), internal to the machine (4), which machine may operate with any lids (2) or bases of any profile, adapting to any shape of these by rotating the lids (2) in the workstations (5).

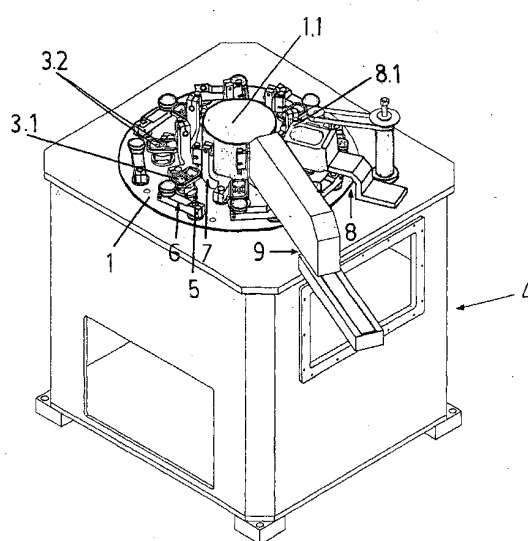


FIG.2

EP 1 410 859 A1

INTERNATIONAL SEARCH REPORT

International Application No
PCT/ES 02/00271A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B21D51/46 B05B13/02 B05C5/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B05B B21D B05C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 997 648 A (HAAR THOMAS) 7 December 1999 (1999-12-07) the whole document ---	1
A	ES 2 082 327 T (KRUPP MASCHINENTECHNIK) 16 March 1996 (1996-03-16) column 3, line 48 -column 5, line 2; figures 1-4 ---	1
A	ES 2 148 176 T (PREFERRED MACHINE CORP) 16 October 2000 (2000-10-16) claims; figures ---	1
A	ES 2 066 679 A (PENALVER GARCIA JOSE) 1 March 1995 (1995-03-01) column 2, line 65 -column 4, line 20; figures -----	1

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

6 March 2003

Date of mailing of the international search report

17. 04. 2003

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