



US 20030214070A1

(19)

United States

(12)

Patent Application Publication

Goossens et al.

(10)

Pub. No.: US 2003/0214070 A1

(43)

Pub. Date:

Nov. 20, 2003

(54) **MULTIWALL POLYCARBONATE SHEET
AND METHOD FOR ITS PRODUCTION**

(75) Inventors: **Johannes Martinus Dina Goossens**,
Bergen op Zoom (NL); **Jan Henk
Kamps**, Bergen op Zoom (NL); **Lina
Prada**, Murcia (ES); **Augustina
Martina Tacke-Willemsen**, Bergen op
Zoom (NL); **Hendrik Verhoogt**, Bergen
op Zoom (NL); **Hendricus Franciscus
Zirkzee**, Schore (NL)

Correspondence Address:
CANTOR COLBURN, LLP
55 GRIFFIN ROAD SOUTH
BLOOMFIELD, CT 06002

(73) Assignee: **General Electric Company**,
Schenectady, NY

(21) Appl. No.: **10/063,687**

(22) Filed: **May 8, 2002**

Publication Classification

(51) **Int. Cl.⁷** **B29C 47/00**; D01F 8/00;
C08G 64/00; B32B 27/36;
B29C 63/00; B32B 1/00; B28B 3/20;
B32B 31/00

(52) **U.S. Cl.** **264/171.1**; 264/176.1; 428/412

(57) **ABSTRACT**

A method for producing a thermoplastic sheet includes extruding a composition including a melt polycarbonate resin having a Fries content of about **10 ppm** to about **2000 ppm**. The composition enables the sheet to be extruded with excellent uniformity.